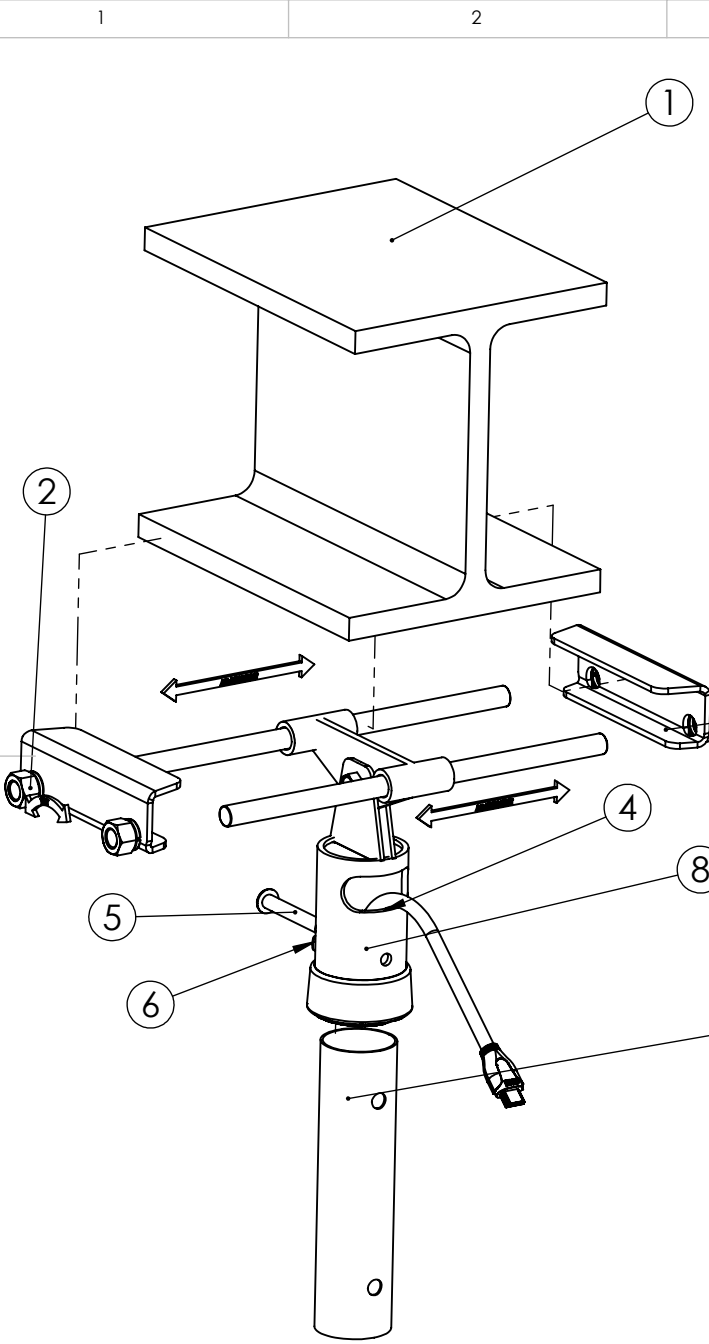


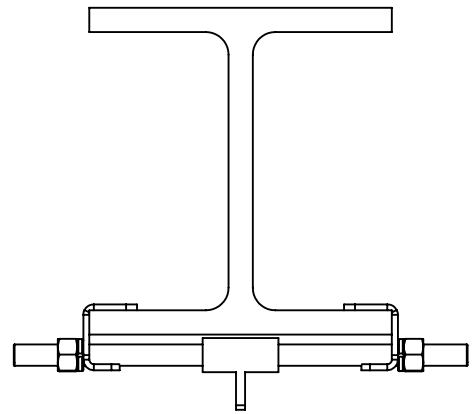
Bend Tool

Description		Gc25 Adjustable Girder Clamp 9 To 25Cm		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		Mod Date	07/03/2016	REVISION A-005
SURFACE FINISH: Powder Coated		Drawn Date:	10/04/2007	
DRAWN Ricky Clark		Material		See Below - Fixings Required
Unicol Engineering Green Road Oxford OX3 8EU		Gauge		
		DWG NO.		A4
		GC25		



Instructions

- Before starting validate that the bean is safe for a suspended load of at least 5 times the intended load including mounts
1. Slacken or remove end nuts and washer to allow end plates to expand fully
 2. Bring end flange plates into the bottom girder flange
 3. Tighten nuts and washers evenly to clamp sideways onto girder
 4. Route cables through aperture in socket
 5. Insert column and secure with safety through bolt
 6. Nip up socket set screws to remove play from vertical column



Description		Gc25 Adjustable Girder Clamp 9 To 25Cm			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	Mod Date	07/03/2016	REVISION	Bend & Machine Number	
	Drawn Date:	10/04/2007	A-005		
SURFACE FINISH: Powder Coated	DRAWN Ricky Clark		Material	DWG NO. GC25	
	Unicol Engineering Green Road Oxford OX3 8EU		Gauge		

Bend V Tool

A4